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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/709,752	05/26/2004	Kohichi Ohsumi	JP920030018US1	3751
32074 7590 05/01/2008 INTERNATIONAL BUSINESS MACHINES CORPORATION DEPT. 18G			EXAMINER	
			CHANG, RICK KILTAE	
BLDG. 300-482 2070 ROUTE 52		ART UNIT	PAPER NUMBER	
HOPEWELL JUNCTION, NY 12533			3726	
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# Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)
	10/709,752	OHSUMI ET AL.
Office Action Summary	Examiner	Art Unit
	Rick K. Chang	3726
The MAILING DATE of this communication ap Period for Reply	ppears on the cover sheet with the c	correspondence address
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING ID.  - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period.  - Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNICATION  .136(a). In no event, however, may a reply be tired will apply and will expire SIX (6) MONTHS from te, cause the application to become ABANDONE	N. nely filed the mailing date of this communication. ED (35 U.S.C. § 133).
Status		
Responsive to communication(s) filed on 10 \( \)      This action is <b>FINAL</b> . 2b) \( \) This action is application is in condition for allowed closed in accordance with the practice under	is action is non-final. ance except for formal matters, pro	
Disposition of Claims		
4)  Claim(s) 1-13 is/are pending in the application 4a) Of the above claim(s) is/are withdra 5)  Claim(s) is/are allowed.  6)  Claim(s) 1-13 is/are rejected.  7)  Claim(s) is/are objected to.  8)  Claim(s) are subject to restriction and/	awn from consideration.	
9) ☐ The specification is objected to by the Examin	oor	
10) The drawing(s) filed on is/are: a) ac Applicant may not request that any objection to the Replacement drawing sheet(s) including the corre-  11) The oath or declaration is objected to by the E	ccepted or b) objected to by the edrawing(s) be held in abeyance. Section is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreig a) All b) Some * c) None of:  1. Certified copies of the priority documer 2. Certified copies of the priority documer 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list	nts have been received. nts have been received in Applicat ority documents have been receive au (PCT Rule 17.2(a)).	ion No ed in this National Stage
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal F 6) Other:	ate

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## **DETAILED ACTION**

The finality of the Office Action is hereby withdrawn.

# Claim Rejections - 35 USC § 112

1. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

2. Claims 7, 10 and 13 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. The disclosure, as originally filed, failed to provide support for "forming an opening in said plating layer."

## Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 4. Claims 1, 5-6 rejected under 35 U.S.C. 102(b) as being anticipated by Larson (US 5,160,579).

Re claims 1, 5: Larson discloses preparing an insulating substrate (10) having a front surface and a back surface, and a layer of metal foil f~rmed oil each of said front surface and said back surface; forming an opening (a through hole in Fig. 1A) in a metal foil of one of said metal

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foils and said insulating substrate; forming a first resist pattern (16) on said metal ['oil; forming a plating layer (18) on an inner surface of said opening and areas of said metal foil not covered by said first resist pattern; adjusting a thickness of said plating layer on said metal foil (col. 4, line 52); and forming areas of said metal foil not covered by said plating layer into lines, said metal foil having at least one area covered by said plating layer (Fig. 1J).

Re claim 6: Larson discloses removing said first resist pattern (16 removed in Fig. 1I); forming a second resist pattern (20,22) on said areas of said metal foil; selectively lbrming an exposed portion of said areas of said metal foil using said second resist pattern (Fig. 1I); elching said metal foil at said exposed portion (12,14 removed); and removing said second resist patiern (20 removed).

# Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 3 and 7 (as best understood) are rejected under 35 U.S.C. 103(a) as being unpatentable over Larson (US 5,160,579) in view of Shipley (US 4,902,610).

Larson fails to disclose forming a dielectric layer on said insulating substrate and on said plating layer and said lines on said metal foil; forming an opening in said plating layer; and performing plating on said opening.

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Shipley discloses forming a dielectric layer (3) on a substrate (2) and on said lines (1); forming an opening (openings above 1 in Fig. 2) in said dielectric layer on the land; and performing plating on said opening (6).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Larson by forming a dielectric layer on said insulating substrate and on said plating layer and said lines on said metal foil; forming an opening in said plating layer; and performing plating on said opening to the Larson's PCB, as taught by Shipley, for the purpose of electrically communicating the inner circuits to the exterior circuits.

7. Claims 2 and 8-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Larson (US 5,160,579) in view of Tamm et al (US 5,666,722).

Larson fails to disclose polishing a surface of said plating layer.

Tamm discloses polishing a surface of said plating layer (Fig. 2f).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Larson by polishing a surface of said plating layer to the Larson's PCB, as taught by Tamm, for the purpose of meeting the electrical requirements of the final circuit.

8. Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over Larson (US 5,160,579)/Tamm et al (US 5,666,722) as applied to claims 1-2 above, and further in view of Shipley (US 4,902,610).

Larson/Tamm fail to disclose forming a dielectric layer on said insulating substrate and on said plating layer and said lines on said metal foil; forming an opening in said plating layer; and performing plating on said opening.

Shipley discloses forming a dielectric layer (3) on a substrate (2) and on said lines (1); forming an opening (openings above 1 in Fig. 2) in said dielectric layer on the land; and performing plating on said opening (6).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Larson/Tamm by forming a dielectric layer on said insulating substrate and on said plating layer and said lines on said metal foil; forming an opening in said plating layer; and performing plating on said opening to the Larson/Tamm's PCB, as taught by Shipley, for the purpose of electrically communicating the inner circuits to the exterior circuits.

9. Claim 10, as best understood, is rejected under 35 U.S.C. 103(a) as being unpatentable over Larson (US 5,160,579)/Shipley (US 4,902,610) as applied to claims 5 and 7 above, and further in view of Tamm et al (US 5,666,722).

Larson/Shipley fail to disclose polishing a surface of said plating layer.

Tamm discloses polishing a surface of said plating layer (Fig. 2f).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Larson/Shipley by polishing a surface of said plating layer to the Larson/Shipley's PCB, as taught by Tamm, for the purpose of meeting the electrical requirements of the final circuit.

10. Claims 11-12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Larson (US 5,160,579)/Tamm et al (US 5,666,722) as applied to claims 5-6, 8-9 above, and further in view of Asai et al (US 6,828,510).

Larson/Tamm fail to disclose polishing using a belt sander.

Asai discloses polishing using a belt sander (col. 23, line 49).

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It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Larson/Tamm by polishing using a belt sander to the Larson/Tamm's PCB, as taught by Asai, for the purpose of meeting the electrical requirements of the final circuit.

11. Claim 13, as best understood, is rejected under 35 U.S.C. 103(a) as being unpatentable over Larson (US 5,160,579)/Shipley (US 4,902,610)/Tamm et al (US 5,666,722) as applied to claims 5-7, 10 above, and further in view of Asai et al (US 6,828,510).

Larson/Shipley/Tamm fail to disclose polishing using a belt sander.

Asai discloses polishing using a belt sander (col. 23, line 49).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Larson/Shipley/Tamm by polishing using a belt sander to the Larson/Shipley/Tamm's PCB, as taught by Asai, for the purpose of meeting the electrical requirements of the final circuit.

## Response to Arguments

12. Applicant's arguments filed 4/10/08 have been fully considered but they are not persuasive.

#### Conclusion

13. Please provide reference numerals (either in parentheses next to the claimed limitation or in a table format with one column listing the claimed limitation and another column listing corresponding reference numerals in the remark section of the response to the Office Action) to all the claimed limitations as well as support in the disclosure for better clarity (optional).

Applicants are duly reminded that a full and proper response to this Office Action that includes any amendment to the claims and specification of the application as originally filed requires that

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the applicant point out the support for any amendment made to the disclosure, including the claims. See 37 CFR 1.111 and MPEP 2163.06.

14. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Rick K. Chang whose telephone number is (571) 272-4564. The examiner can normally be reached on 5:30 AM to 1:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David P. Bryant can be reached on (571) 272-4526. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <a href="http://pair-direct.uspto.gov">http://pair-direct.uspto.gov</a>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Rick K. Chang/ Primary Examiner, A.U. 3726

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RC

May 2, 2008